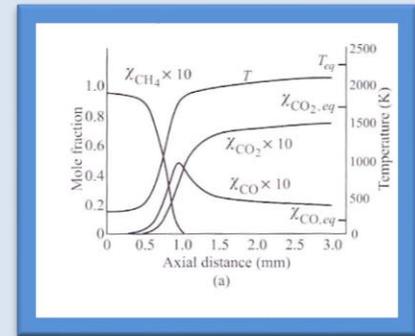




**Structure  
of CH<sub>4</sub>-Air flame**

The structure of a premixed flame in fig (1) shows the temperature distribution and selected species mole fraction profiles (the principal C-containing CH<sub>4</sub>, CO, and CO<sub>2</sub>) through a 1-atm, stoichiometric



the disappearance of the fuel, the appearance of the intermediate species CO and burnout of the CO to form CO<sub>2</sub>. The CO concentration has its peak value at approximately the same location where the CH<sub>4</sub> concentration goes to zero, whereas the CO<sub>2</sub> concentration at first lags the CO concentration but continues to rise as the CO is oxidized. Figure (6) shows that C-intermediate species CH<sub>3</sub>, CH<sub>2</sub>O AND HCO, are produced and destroyed in a narrow interval (0.4-1.1mm).

**FLAME SPEED  
CORRELATIONS  
FOR SELECTED  
FUELS**

Metghalchi and Keek experimentally:

$$S_L = S_{L,ref} \left( \frac{T_u}{T_{u,ref}} \right)^\gamma \left( \frac{P}{P_{ref}} \right)^\beta (1 - 2.1Y_{dil}),$$

For  $T_u > 350$  K. The subscript ref refers to reference conditions defined by  $T_{u,ref} = 289$  K and  $P = 1$  atm.

$$S_{L,ref} = B_M + B_2(\Phi - \Phi_M)^2 \tag{2}$$

Where the constants  $B_M$ ,  $B_2$ , and  $\Phi_M$  depend on fuel type and are given in table 1. The temperature and pressure exponents,  $\gamma$  and  $\beta$ , are functions of the equivalence ratio, expressed as

$$\gamma = 2.18 - 0.8(\Phi - 1)$$

$$\beta = -0.16 + 0.22(\Phi - 1).$$

The term  $Y_{dil}$  is the mass fraction of diluents present in the air-fuel mixture

Table 1 values for  $BM$ ,  $B_2$ , and  $\Phi M$

Fuel	$\Phi_M$	$B_M$ cm/s	$B_2$ cm/s
Methanol	1.11	36.92	-140.51
Propane	1.08	34.22	-138.65
Isooctane	1.13	26.32	-84.72
RMFD-303	1.13	27.58	-78.34

Gas-Fired  
Furnace  
combustion

### Energy Balance and Furnace Efficiency

$$N_a h_a + N_f h_f = q + q_L + \sum_{j=1}^J N_j h_j$$

Where  $p$  stands for product in term of the sensible enthalpy fuel heating value and enthalpy of vaporization of water . The energy balance

For complete combustion 100% combustion efficiency

$q$  = useful heat output

The fuel and air flow rates required foe a given heat output are collected from an energy and mass balance for a control volume placed around the combustion chamber heat exchanger- mixer

Furnace  
Efficiency

as the ration of the useful heat output to the energy input. In general for any type of fuel.

What is  
measures can be  
increased The  
furnace  
efficiency

- 1- Decrease the temperature of the exhaust products
- 2- Reduce the excess air which will reduce the moles of products per mole of fuel and also reduces the blower power.
- 3- Reduce the extraneous heat loss
- 4- Reduce the blower power requirements

$$\text{Where } \frac{N_p}{N_f} = \frac{N_p}{N_c} * \frac{N_c}{N_f} = \frac{N_c / N_f}{x_{CO_2} + x_{cc}}$$

Summery /comment:

