



Types of Laser Generation Mechanisms

(A) Continuous Wave (CW) Lasers

- Emit a constant laser beam.
- Examples: CO₂ lasers (used in industrial cutting), fiber lasers.

(B) Pulsed Lasers

- Emit energy in short bursts.
- Methods:
 - **Q-switching:** Produces short, high-energy pulses (used in tattoo removal).
 - **Mode-locking:** Creates ultrafast pulses (femtosecond or picosecond range) used in precision surgery and spectroscopy.

1.1 Laser Classifications

(A) Based on Gain Medium

Type	Example	Applications
Gas Lasers	CO ₂ , He-Ne, Argon	Cutting, welding, holography
Solid-State Lasers	Nd:YAG, Ruby	Medicine, defense, material processing
Semiconductor (Diode) Lasers	GaAs (Gallium Arsenide)	Communication, consumer electronics
Fiber Lasers	Ytterbium-doped fiber	High-power industrial cutting, marking
Excimer Lasers	ArF (Argon Fluoride)	LASIK eye surgery, semiconductor lithography



(B) Based on Output Power

- **Low Power (<1 mW):** Laser pointers, barcode scanners.
- **Medium Power (1 mW - 1 W):** Laser printers, optical storage.
- **High Power (>1 W):** Industrial cutting, military applications.

(C) Based on Wavelength

- **Infrared (IR) Lasers** (700 nm - 1 mm): CO₂ lasers for cutting and medical uses.
- **Visible Lasers** (400-700 nm): He-Ne lasers, diode lasers.
- **Ultraviolet (UV) Lasers** (<400 nm): Excimer lasers for micromachining.

1.2 Advanced Laser Technologies

(A) Free-Electron Lasers (FEL)

- Generate extremely high-power, tunable lasers.
- Used in advanced physics research and military applications.

(B) Quantum Cascade Lasers (QCL)

- Emit mid-infrared light.
- Used in spectroscopy and security scanning.

(C) High-Energy Laser Weapons

- Directed energy weapons being developed for missile defense.



(D) X-ray Lasers

- Used in atomic research and nanotechnology.

1.3 Cutting-Edge Applications of Laser Generation

(A) Industrial & Manufacturing

- **Laser Cutting & Welding:** CO₂ and fiber lasers are widely used.
- **3D Printing (Additive Manufacturing):** Uses laser sintering techniques.
- **Marking & Engraving:** Used for product serialization.

(B) Medical & Healthcare

- **LASIK Eye Surgery:** Excimer lasers reshape the cornea.
- **Cancer Treatment:** Photodynamic therapy uses laser-activated drugs.
- **Dermatology & Aesthetics:** Used for tattoo removal, hair removal, and skin resurfacing.

(C) Military & Defense

- **Laser Weapon Systems (LaWS):** Used by the U.S. Navy for targeting drones and missiles.
- **LIDAR (Light Detection and Ranging):** Used for reconnaissance and surveillance.

(D) Communication & Data Transmission

- **Optical Fiber Communication:** Semiconductor lasers transmit data over long distances.
- **Quantum Cryptography:** Uses laser-generated photons for secure communication.



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1.4 Future Trends in Laser Technology

- **Miniaturization:** Development of compact, high-power laser diodes.
- **Ultrafast Lasers:** Advancements in femtosecond and attosecond laser pulses.
- **Laser Fusion Energy:** Potential clean energy source via inertial confinement fusion.
- **AI-Optimized Lasers:** Machine learning helps optimize laser parameters in real time.