



**Al-Mustaqbal University**

**College of Sciences**

**Medical Biotechnology Department**



جامعة المستقبل  
AL MUSTAQBAL UNIVERSITY

**كلية العلوم**

**قسم التقنيات الاحيائية الطبية**

**INDUSTRIAL MICROBIOLOGY**

**Lec. 2**

**Microorganisms in Vitamin  
Production**

**by**

**Lec. Dr. Mohammed Z. Al-Murib**



# Lecture: Microorganisms in Vitamin Production

## 1. Introduction

- **Vitamins** are organic compounds required in trace amounts for normal metabolism, growth, and health.
- They act as **coenzymes or precursors** in vital biochemical reactions.
- Traditionally, vitamins were extracted from **plant or animal sources** or produced **chemically**.
- However, **microbial fermentation** now provides a **sustainable, cost-effective, and scalable** alternative.

### Why Use Microorganisms?

- Rapid growth and easy cultivation.
- Genetic manipulability to increase yield.
- Use of inexpensive substrates and waste materials.
- Continuous fermentation is possible.

## 2. Microbial Producers of Vitamins

### 2.1 Vitamin B12 (Cobalamin)

- **Producers:**
  - *Propionibacterium freudenreichii*
  - *Pseudomonas denitrificans*
  - *Bacillus megaterium*
- **Importance:**
  - Essential for red blood cell formation and nervous system function.
  - Used in pharmaceuticals and food fortification.



- **Notes:**

- Only microorganisms can synthesize Vitamin B12 naturally — plants and animals cannot.
- Industrial processes use **aerobic fermentation** with cobalt as a cofactor.

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## 2.2 Riboflavin (Vitamin B2)

- **Producers:**

- *Ashbya gossypii* (a filamentous fungus)
- *Bacillus subtilis* (engineered strains)

- **Process:**

- Fed-batch fermentation using glucose or vegetable oils as carbon sources.

- **Applications:**

- Used as a food colorant and nutritional supplement.

- **Advances:**

- Genetic modification of *B. subtilis* increased riboflavin yield by up to 20-fold.

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## 2.3 Vitamin C (Ascorbic Acid)

- **Microbial Step:**

- The **Reichstein process** combines microbial and chemical steps.
- *Gluconobacter oxydans* converts D-sorbitol → L-sorbose → L-ascorbic acid.

- **Applications:**

- Widely used in the food and pharmaceutical industries as an antioxidant and immune booster.

- **Recent developments:**

- Attempts to replace the chemical step entirely with microbial co-culture fermentation.



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## 2.4 Vitamin K2 (Menaquinone)

- **Producers:**
    - *Bacillus subtilis* (natto fermentation)
    - *Lactococcus lactis*
  - **Applications:**
    - Improves bone and cardiovascular health.
  - **Fermentation type:**
    - Solid-state fermentation using soybean substrates (traditional Japanese natto).
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## 2.5 Folic Acid (Vitamin B9)

- **Producers:**
    - *Lactobacillus plantarum*
    - *Streptococcus thermophilus*
  - **Applications:**
    - Prevents neural tube defects and anemia.
  - **Notes:**
    - Probiotic bacteria engineered to overproduce folate for functional foods.
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## 2.6 Vitamin D2 (Ergocalciferol)

- **Microbial role:**
    - Yeast (*Saccharomyces cerevisiae*) produces **ergosterol**, which is converted to Vitamin D2 upon **UV irradiation**.
  - **Applications:**
    - Nutritional fortification in dairy and plant-based milk products.
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### 3. Fermentation Processes

Fermentation Type	Description	Example
Batch	One-time nutrient supply; simple but limited yield	Vitamin B12
Fed-batch	Nutrients fed gradually to sustain growth	Riboflavin
Continuous	Constant input/output; stable productivity	Folate production

#### Optimization Factors:

- Carbon & nitrogen sources
- Aeration, pH, temperature
- Metal ions (e.g., cobalt for B12)
- Genetic modification for pathway enhancement

### 4. Applications of Microbial Vitamin Production

- **Food industry:** Fortified cereals, dairy, beverages.
- **Pharmaceuticals:** Vitamin supplements, injections.
- **Animal feed:** Poultry and livestock nutrition.
- **Functional foods:** Probiotic strains that produce vitamins in situ.

### 5. Advances & Future Prospects

- **Genetic and metabolic engineering** to improve vitamin yields.
- Use of **CRISPR/Cas9** to knock out competing pathways.
- **Synthetic biology** for custom-designed microbial “vitamin factories.”
- Transition from **chemical synthesis** → **full microbial biosynthesis** for sustainability.
- Integration of **multi-vitamin pathways** into single microbial strains.