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INDUSTRIAL MICROBIOLOGY**

**Lec. 3**

**Microbial Production of Antibiotics  
by**

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## 1. Introduction

### Definition

Antibiotics are **bioactive secondary metabolites** produced by microorganisms that inhibit or destroy the growth of other microbes, usually at very low concentrations.

**Secondary metabolites** are compounds not essential for normal growth or reproduction of the organism but provide ecological advantages, such as defense or competition.

### Key Features

- Produced during the **stationary phase** of growth.
- Usually synthesized via **specific metabolic pathways** (e.g., polyketide or non-ribosomal peptide synthesis).
- Have **selective toxicity** – harmful to microbes but relatively safe for host cells.

### Applications

- **Medical:** Treatment of bacterial, fungal, and parasitic infections.
- **Veterinary:** Control of animal diseases and as growth promoters.
- **Agriculture:** Control of plant pathogens.
- **Biotechnology:** Selective agents in genetic engineering.

## 2. Historical Background

Year	Discovery / Event	Scientist
1928	Discovery of <b>Penicillin</b>	Alexander Fleming
1940	Isolation of <b>Gramicidin</b>	René Dubos
1944	<b>Streptomycin</b> discovered	Selman Waksman
1950s–1970s	“Golden Age” of antibiotic discovery	Multiple researchers



Year	Discovery / Event	Scientist
1980s onward	Genetic engineering of antibiotic biosynthesis	Modern biotechnology

**Impact:** Revolutionized medicine, drastically reducing mortality from bacterial infections.

### **3. Microorganisms Producing Antibiotics**

#### **A. Actinomycetes**

- Gram-positive, filamentous bacteria resembling fungi.
- Found mainly in soil.
- Responsible for ~70% of all known antibiotics.

**Examples:**

- *Streptomyces griseus* → Streptomycin
- *S. venezuelae* → Chloramphenicol
- *S. aureofaciens* → Tetracycline

#### **B. Bacteria**

- Especially *Bacillus* species (spore-forming rods).
- Produce peptide antibiotics.

**Examples:**

- *Bacillus subtilis* → Bacitracin
- *B. polymyxa* → Polymyxins



### C. Fungi

- Filamentous molds produce  $\beta$ -lactam antibiotics.

#### Examples:

- *Penicillium chrysogenum* → Penicillin
- *Acremonium chrysogenum* (formerly *Cephalosporium*) → Cephalosporins

## 4. Characteristics of Antibiotic Biosynthesis

- **Secondary metabolism:** Occurs after the exponential growth phase.
- **Complex regulation:** Controlled by nutrient limitation, pH, oxygen, and signal molecules.
- **Non-essential:** Removal of antibiotic biosynthetic genes often doesn't affect growth.

## 5. Steps in Industrial Production

### Step 1: Strain Selection and Improvement

- **Screening:** Soil samples are plated to isolate antibiotic producers (e.g., cross-streak method).
- **Primary screening:** Detect inhibition zones on test organisms (e.g., *E. coli*, *S. aureus*).
- **Secondary screening:** Quantitative assays to estimate yield and spectrum of activity.

#### Strain improvement methods:

1. **Mutagenesis:** UV light, chemical mutagens (NTG, EMS).
2. **Recombination:** Hybridization between high-yield mutants.
3. **Genetic engineering:** Insertion of overexpressed pathway genes.
4. **Protoplast fusion:** Combining desirable traits from two strains.



## **Step 2: Fermentation Process**

### *A. Inoculum Development*

- Sequence: **Stock culture → Seed culture → Production fermenter.**
- Ensures uniform and active cells for large-scale fermentation.

### *B. Types of Fermentation*

#### 1. **Submerged Fermentation (SmF):**

- Microbes grow in a liquid nutrient medium.
- Used for *Penicillium*, *Streptomyces*.
- Easier oxygen control and scaling.

#### 2. **Solid-State Fermentation (SSF):**

- Growth on moist solid substrates (e.g., bran, bagasse).
- Suitable for fungi or *Streptomyces* with low water requirement.

## **Step 3: Composition of Production Medium**

<b>Component</b>	<b>Function</b>	<b>Common Sources</b>
<b>Carbon source</b>	Energy and carbon skeletons	Glucose, molasses, starch
<b>Nitrogen source</b>	Protein synthesis	Soy meal, yeast extract, ammonium salts
<b>Precursors</b>	Direct building blocks	Phenylacetic acid (Penicillin G)
<b>Minerals</b>	Enzyme cofactors	$Mg^{2+}$ , $Fe^{2+}$ , $Zn^{2+}$
<b>Antifoams</b>	Prevent foaming	Vegetable oils, silicone compounds



#### Step 4: Fermentation Conditions

Parameter	Control Range	Effect
pH	6.5 – 7.5	Optimal enzyme activity
Temperature	25–30°C	Balanced growth and yield
Aeration rate	0.5–1 vvm	Oxygen supply for aerobic microbes
Agitation	200–400 rpm	Homogeneous mixing
Duration	3–10 days	Depends on antibiotic type

#### Step 5: Product Recovery (Downstream Processing)

- Broth clarification:** Filtration or centrifugation to remove biomass.
- Extraction:** Solvent extraction (ethyl acetate, butanol) or resin adsorption.
- Concentration:** Evaporation or precipitation.
- Purification:** Crystallization, chromatography.
- Formulation:** Addition of stabilizers, drying, and packaging.

## 6. Industrial Examples

Antibiotic	Producer	Process Notes
Penicillin G	<i>Penicillium chrysogenum</i>	Fed-batch SmF with lactose & phenylacetic acid
Streptomycin	<i>Streptomyces griseus</i>	Aerobic SmF, soybean meal medium



Antibiotic	Producer	Process Notes
Erythromycin	<i>Saccharopolyspora erythraea</i>	Complex carbon sources, pH 7.0
Tetracycline	<i>Streptomyces aureofaciens</i>	pH 6.8–7.2, long fermentation (7–10 days)
Cephalosporin C	<i>Acremonium chrysogenum</i>	Multistage aeration, submerged process

## 7. Regulation of Antibiotic Biosynthesis

- **Carbon catabolite repression:** High glucose inhibits secondary metabolism.
- **Nitrogen regulation:** Excess nitrogen suppresses antibiotic synthesis.
- **Phosphate repression:** High phosphate concentration reduces yield.
- **Autoregulators ( $\gamma$ -butyrolactones):** Small molecules that trigger antibiotic gene expression in *Streptomyces*.
- **Feedback control:** End-product inhibition of pathway enzymes.

## 8. Genetic Engineering in Antibiotic Production

### Techniques:

1. **Gene cloning** – transferring biosynthetic genes into high-yield hosts.
2. **Pathway engineering** – overexpressing key enzymes, removing repressors.
3. **CRISPR/Cas9 editing** – precise modification of regulatory elements.
4. **Combinatorial biosynthesis** – mixing genes from different pathways to create new analogs (“unnatural natural products”).

### Example:

Engineered *Streptomyces coelicolor* strains producing hybrid macrolides.



## **9. Quality Control and Standardization**

- **Potency testing:** Bioassays against standard strains.
- **Purity testing:** HPLC, TLC, or spectrophotometry.
- **Sterility checks:** Absence of microbial contaminants.
- **Stability studies:** Shelf-life determination under various conditions.

## **10. Challenges in Antibiotic Production**

- Antibiotic resistance spreading globally.
- Diminishing returns from soil screening.
- High cost of R&D and regulatory hurdles.
- Environmental issues with waste broth disposal.